

PIPE PILES SHALL BE IN ACCORDANCE WITH SECTION 1084 OF THE STANDARD SPECIFICATIONS.

GALVANIZE STEEL PIPE PILES IN ACCORDANCE WITH SECTION 1076 OF THE STANDARD SPECIFICATIONS UNLESS METALLIZING IS REQUIRED. GALVANIZING OR METALLIZING PIPE PILE PLATES IS NOT REQUIRED.

PIPE PILE PLATES, IF REQUIRED, SHALL BE IN ACCORDANCE WITH SECTION 450 OF THE STANDARD SPECIFICATIONS.

REMOVE AND REPLACE OR REPAIR TO THE SATISFACTION OF THE ENGINEER PILES THAT ARE DAMAGED, DEFORMED OR COLLAPSED DURING INSTALLATION OR DRIVING.

PILE SPLICES SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS AND AWS D1.1.

FOR CLOSED END PIPE PILES, REMOVE ALL SOIL AND WATER FROM INSIDE THE PILES JUST PRIOR TO PLACING REINFORCING STEEL AND CONCRETE FOR THE CONCRETE PLUG.

FOR OPEN END PIPE PILES, REMOVE ENOUGH SOIL AND WATER FROM INSIDE THE PILES TO CONSTRUCT THE CONCRETE PLUG WITHOUT FOULING THE CONCRETE.

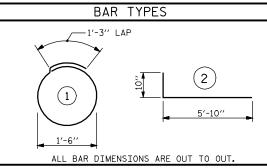
FORM THE CONCRETE PLUG SUCH THAT THE REINFORCING STEEL OR CONCRETE DOES NOT MOVE AND THE CLEARANCE FROM THE REINFORCING STEEL TO THE INSIDE OF THE PILE IS MAINTAINED AFTER CONCRETE PLACEMENT, DO NOT PLACE CONCRETE IN THE BENT CAP UNTIL THE CONCRETE PLUG HAS ATTAINED A MINIMUM COMPRESSIVE STRENGTH OF 1500 PSI.

THE REINFORCING STEEL, CLASS A CONCRETE, AND GALVANIZING ARE CONSIDERED INCIDENTAL TO THE CONTRACT UNIT PRICE BID PER LINEAR FOOT FOR PP 24 X 0.50 GALVANIZED STEEL PILES.

BILL OF MATERIAL FOR ONE 24 X 0.50 GALVANIZED STEEL PILE BAR NO. SIZE TYPE LENGTH 100 6'-8'' 10 #6 REINFORCING STEEL = 124 lbs CLASS A CONCRETE

5'-0" MINIMUM PLUG

0.5 CY



PROJECT NO. __ COUNTY STATION:_

> STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION STANDARD 24" STEEL PIPE PILE

REVISIONS SHEET NO TOTAL SHEETS

18-SEP-2007 09:10 D:\iparm\pdf\standard for pdfs\spp4.dgn

ASSEMBLED BY :

DATE :

DRAWN BY: TLA 8/05 CHECKED BY: GM 9/05 ADDED 10/1/05 REV. 5/1/06R MAA/KMM

STD. NO. SPP4